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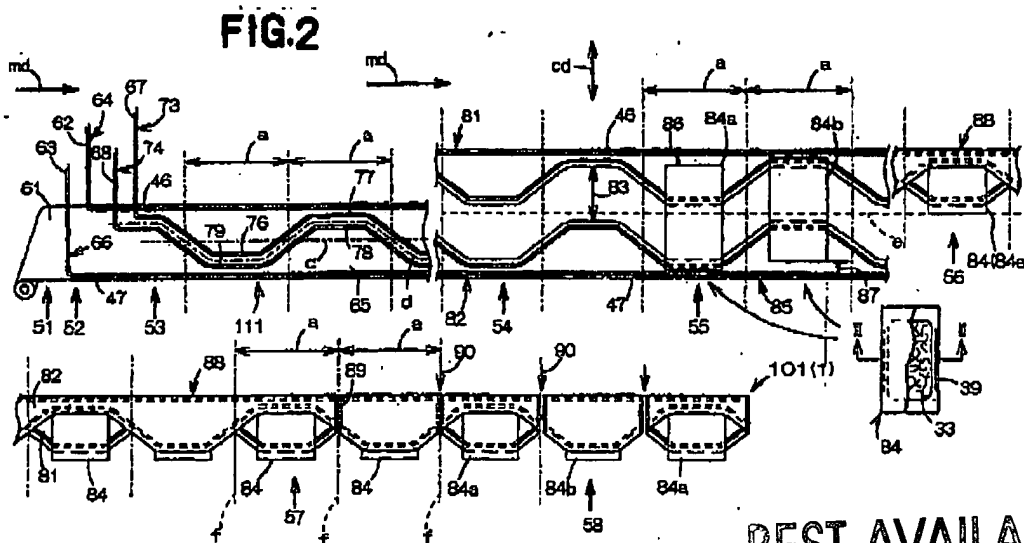
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(54) **Process for continuously making pants-type diaper**

(57) A process for making a pants-type diaper without generation of waste material. The pants-type diaper is composed of a body fluid absorbent pad member 4 curved in a U-shape, a front waist member 2 and a rear waist member 3 extending around front and rear waist-halves, respectively. The front and rear waist members 2, 3 are obtained by feeding first and second elastic members in parallel to each other in a machine direction

so as to describe substantially sinusoidal curves, respectively, securing these elastic members to one surface of a web fed in the machine direction and then transversely bisecting the web between the first and second elastic members. The first and second elastic members are symmetric to each other about a center line bisecting the web but phase-shifted with respect to each other in the machine direction by half a cycle of the substantially sinusoidal curve.



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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
MUNICH		17 March 2004	Boccignone, M
CATEGORY OF CITED DOCUMENTS			
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